

# Making Light Weight Fire Rated Flooring A Reality

2-Way Fire Protection



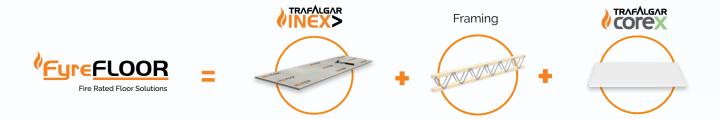


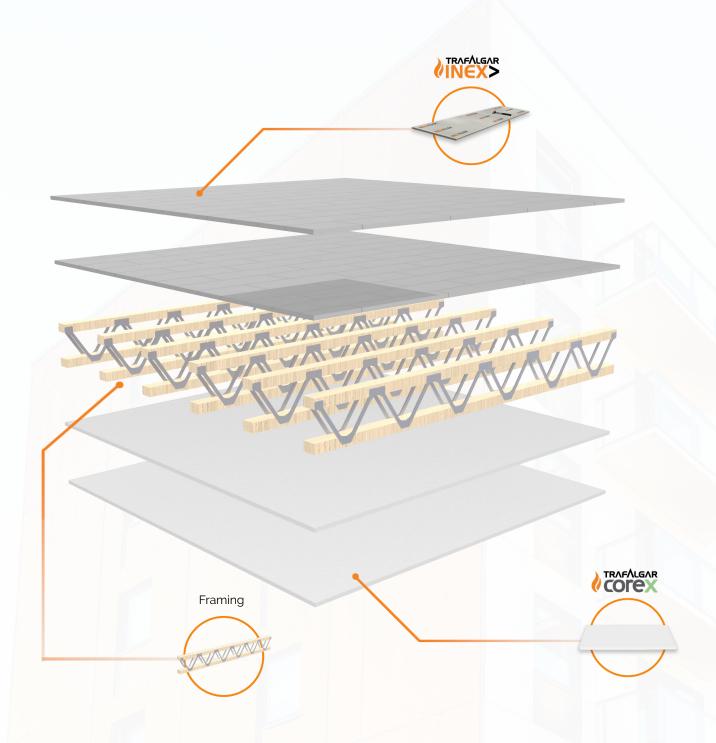




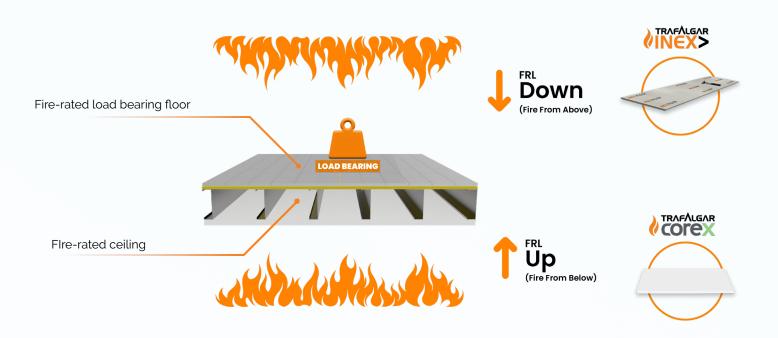












The FyreFLOOR range is a combination of Inex boards and Trafalgar Corex ceiling systems to provide a flexble, lightweight fire and acoustic rated floor for modular and other buildings.

Inex is a high strength lightweight internal or external flooring sheet with tongue and grooved (T&G) edges for a neat secure surface that can be polished to provide a concrete floor like appearance.

Trafalgar Corex Boards are an impact resistant gypsum based fireboard.

#### **KEY FEATURES**

- 2-Way FRL Fire Protection
- · Lightweight Construction
- High Strength
- Durable

Buildings Typa A Construction

Suitable for Class 2, 3 or 4 Part

Various Configurations

#### **APPLICATIONS**

- Modular Construction
- Lightweight Fire Rated Floor
- Raised Floor Systems
- Load Bearing
- Impact Sound Insulation

## **TRADES**







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#### WHAT IS FYREFLOOR?

A Trafalgar FyreFLOOR system is a lightwieght horziontal fire separating element (floor) intended for use to provide the fire separating function as a alternative to traditional concrete floor slabs.

The FyreFLOOR systems include a finished 'fire rated floor' above, with a fire rated ceiling underneath. The approved systems can be constructed using various configurations with timber and/or steel framing, and can provide an FRL from both below and above where required as well as providing good acoustic performance.

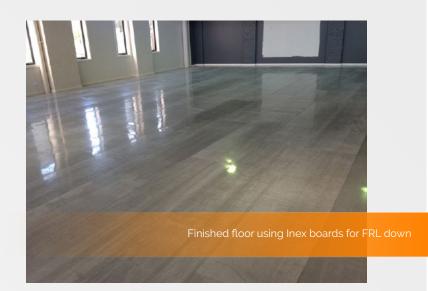
Whether your selection of construction materials are determined by; Time & Cost, Performance, Quality or Space Saving – FyreFLOOR delivers!

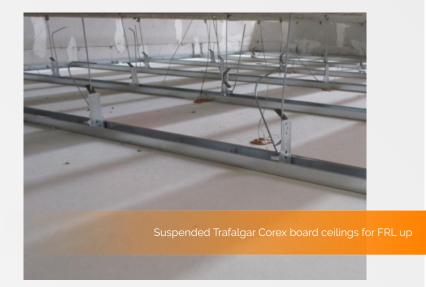
The floor system is constructed with Inex: a lightweight yet incredibly strong multi-purpose flooring material for all forms of lightweight construction.

It begins as a cost effective substrate flooring for all applications such as bathrooms, living areas or external deck; but can also be used as a finished floor itself.

No speciality tools are required to fix Inex, which can be cut like any other fibre cement sheet and does not need to be predrilled before fixing. Yet at only 19mm thick it outperforms any other comparable product for strength.

#### FYREFLOOR = FLOOR BOARDS + FRAMING + CEILING LININGS





#### The ceiling can be constructed using Trafalgar's new range of Corex

**board ceilings** or traditional pink fire rated plasterboard ceilings that are tested to AS1530.4-2014. There are numerous FyreFLOOR Floor configurations on either timber or steel joists. For Fire Resistance Levels (FRLs) for fire from both below and above and Acoustic Insulation Performances please refer to page 10 onwards.

#### **BENEFITS OF FYREFLOOR**

#### Inex

- Can be cut and worked just like comparable fibre cement sheets, but offers improved bending strength characteristics and finish quality.
- Is non-combustible and can be used in conjunction with floor systems to achieve FRL 90/90/90 in the down direction and up to BAL-FZ bushfire compliance. Refer to our Inex Floor Systems brochure.
- Is an advanced high strength, low carbon fibre reinforced Engineered Cementitious Composite (ECC) product, containing 60% of post industrial recycled materials. It is toxin free and is 100% recyclable.
- Is a high strength yet light weight product weighting as little as 35.5kg per sheet. Inex 16mm is comparable in strength to other FC sheets at 19mm thickness.
- Is long-term durable and is warranted for 20 years. In the "Soak Dry" test item 6.6 of AS/NZS 2908.2-2000, lnex performs to a mean MPa of >20; test undertaken in accordance with clause 8.2.5 of AS/NZS 2908.2-2000. This represents a test pass at over 80% of the dry strength retained after 25 soak-dry cycles.
- Provides a polished concrete like surface suitable as a quality finish in itself. Class 2 Concrete finish suitable for clear sealing available on request, see note on below.
- Is asbestos free, resistant to mould and termite attack.

#### IMPORTANT NOTE: Inex as a 'POLISHED CONCRETE' FINISH:

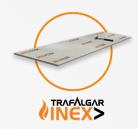
Whilst Inex is primarily a substrate product designed for use under; tiles, carpet and other floor finishes for which it must be fitted rough side up, it can also be used smooth side up to generate a polished concrete appearance. Market response for this use has become significant, however as Inex is manufactured from a range of recycled raw materials it can vary in surface finish and colour.

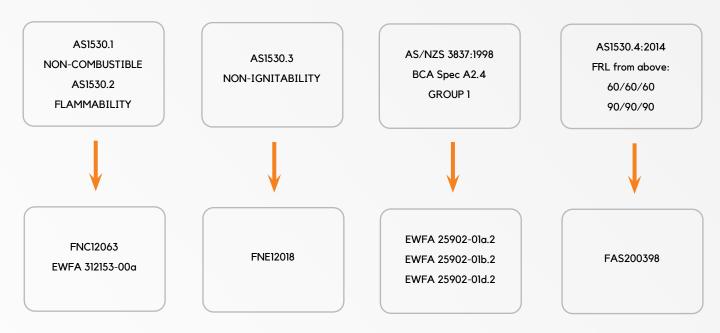
To ensure customer satisfaction should a polished concrete floor use be specified or wanted requires that this request be placed directly to prior to purchase. will then ensure that a premium grade lnex that is fit for use as a polished concrete surface is delivered to the customer's lnex point of purchase.

Due to the cementitious nature of InexBOARDS some superficial pin holing may occur The smooth side of Inex is characterised as a CLASS 2 concrete finish.



## **FIRE PERFORMANCE - INEX**





## **PRODUCT SPECIFICATIONS**

Property	Dimensions
Thickness (mm)	19
Length (mm)	1800 / 2700
Width (mm)	600
Density (kg/m3)	1295
Average Mass (kg/m2)	26.5

## **PROPERTIES - INEX**

	Test	Result	Standard
Geometrical Tests	Length/Width/Thickness	PASS	AS/NZS 2908.2
deometrical rests	Straightness & Squareness	PASS	AS/NZS 2908.2
	Bending Strength (Mean)	>22MPa (Dry) / >20MPa (Wet)	AS/NZS 2908.2 - Clause 6.1 - test method 8.2.1
Strength	Classification – Type	A* (Wet)	AS/NZS 2908.2
Ü	Category	5 (Wet)	AS/NZS 2908.2
	Modulus of Elasticity	>10GPa (Dry) / >8 GPa (Wet)	AS/NZS 1774.31.1: 2000
	Water Permeability	PASS	AS/NZS 2908.2 - Clause 6.2 - test method 8.2.2
Durability,	Frost Resistance	PASS	AS/NZS 2908.2 – test method 8.2.3
Moisture Resistance and Corrosion		PASS	AS/NZS 2908.2 - test method B.5
	Soak-dry	PASS	AS/NZS 2908.2 – test method 8.2.5
	Corrosion		Australia Pty. Ltd. And demonstrate that Inex osion on class 3 or higher metal fasteners & fixings
	Thermal Conductivity	0.179 W/m.k	AS/NZS 4859.1
	R Value at 16mm Thickness	0.09m2.K/W	AS/NZS 4859.1
	Flammability Index	0	AS1530.2: 1993
	Ignitability Index	0	AS/NZS 1530.3: 1999
	Spread of Flame Index	0	AS/NZS 1530.3: 1999
	Heat Evolved Index	0	AS/NZS 1530.3: 1999
Thermal Properties	Smoke Developed Index	1	AS/NZS 1530.3: 1999
	Combustibility	Deemed Non-combustible	AS1530.1: 1994 – Clause 3.4 & AS/NZS 3837: 1998 Building Code of Australia – Specification A2.4

## **PROPERTIES - INEX (CONTINUED)**

	Test	Res	sult	Standard
	Asbestos	PASS - Ask	estos Free	AS 4964: 2004
Misc.	Fungal Resistance	PASS - N	o Growth	ASTM C1338-08
	VOC Emission	Very Low (0.053mg/m2/hr)		ASTM D5116
	Test	Profile Side	Smooth Side	Standard
	Wet Pendulum	X [LOW*]	Y [MEDIUM*]	AS/NZS 4586:2004 (Appendix A)
Slip Resistance	Dry Floor Friction	Class F	Class F	AS/NZS 4586:2004 (Appendix B)
	Wet/Barefoot Ramp	Class A	N/A	AS/NZS 4586:2004 (Appendix C)
	Oil-Wet Ramp	R11 [HIGH*]	N/A	AS/NZS 4586:2004 (Appendix D)

<sup>\*</sup> CSIRO Classification

## **SPAN AND LOADING PROPERTIES**

This SPAN & LOADING PROPERTIES table sets out the maximum permissible Concentrated Loads (kN) and Uniformly Distributed Loads (kPa) for both Inex16 and Inex 19 over various joist spans. Unless noted otherwise, in all cases a deflection limit of span/200 under Serviceability Limit State loading has not been exceeded.

			Joist Spac	ing (mm)		
	30	0	45	60	60	0
Inex thickness (mm)	Live load or concentrated action (kN)	Uniformly distributed load (kPa)	Live load or concentrated action (kN)	Uniformly distributed load (kPa)	Live load or concentrated action (kN)	Uniformly distributed load (kPa)
19	10.0	55.0	4.5	16.5	2.7	7.0

<sup>\*</sup> Not suitable as a substrate for tiled finish as deflection at mid-span may be up to 3.3mm under maximum load

## PRINCIPAL CATEGORY THRESHOLDS FOR CONCENTRATED LOADS (KN)

Category	Description	KN Threshold	Inex Application
А	Domestic & Residential Activities	1.8 or lower	Inex 19 @ Max. 600mm* centres
В	Offices for general use	2.7 or lower	la su 40 O May COOpera a surbus
C1 & C2	Areas where people congregate	2.7 or lower	Inex 19 @ Max. 600mm centres
B & C3	Laboratories/workshops & museums	4.5 or lower	Inex 19 @ Max. 450mm centres
E	Warehousing and storage areas	9.0 or lower	Inex 19 @ Max. 300mm centres

<sup>\*</sup> Not suitable as a substrate for tiled finish as deflection at mid-span may be up to 3.3mm under maximum load

**Note:** The load limits have been stated with a view to the loading requirements of AS/NZS 1170.1 Table 3.1 which outlines various categories of use and load limits for those uses.

#### WHAT IS AN FRL?

#### Fire Rating - How is fire performance measured?

An FRL (fire resistance level) is a handy way of summarising the performance of a building element. It consists of 3 numbers, all given in minutes:

FRL 120/120/120 (example)



#### Structural Accuracy

The ability of the building element to support the weight of adjacent building elements.

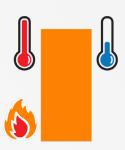
i.e: a brick wall supporting a concrete slab above



#### Integrity

The ability of an element to prevent the passage of flames and hot gasses.

i.e: a plasterboard wall remaining intact and not allowing holes to form



#### Insulation

The ability of an element to resist heat transfer from the exposed face to the unexposed face.

i.e: a bundle of cables remaining below a set temperature limit on the unexposed side of the wall penetration system.

Note: Penetrations are not required to have a Structural Adequacy rating and is usually expressed as a dash. For example, a penetration through a 2 hour load bearing wall would be written as -/120/120.

#### FRI in the up direction (Fire from below)

The FRL ratings are determined by Fire Tests undertaken against AS 1530.4:2014. Section 4 of this standard deals with; FLOORS, ROOFS AND CEILINGS. Clause 4.7 requires that "The specimen shall be exposed to fire from below". This is in the UP direction, with the FRL as defined in the above image. The FyreFLOOR systems in this manual utilise existing and new fire rated ceiling constructions where various layers of gypsum based plasterboard (E.G Corex Boards) are clad or suspended from the underside of the floors framing members and are capable of acheiving FRL's up to 120/120/120.

#### FRI in the down direction (Fire from above)

Trafalgar recognises that leightweight loadbearing floor systems such as are becoming increasingly popular in the modular building industry, are subject to much higher risk of fire attack/spread from above the finished floor that traditional concrete slabs can inherrently withstand. Accordingly, Traflagar have developed a number of FRL DOWN floor systems to assist Builders, Certifiers/Surveyors and Fire Engineers in their selection of suitable materials for lightweight construction projects. Inex systems have been appraised to acheive up to 90/90/90 FRL from above from a NATA acredited testing laboratory.

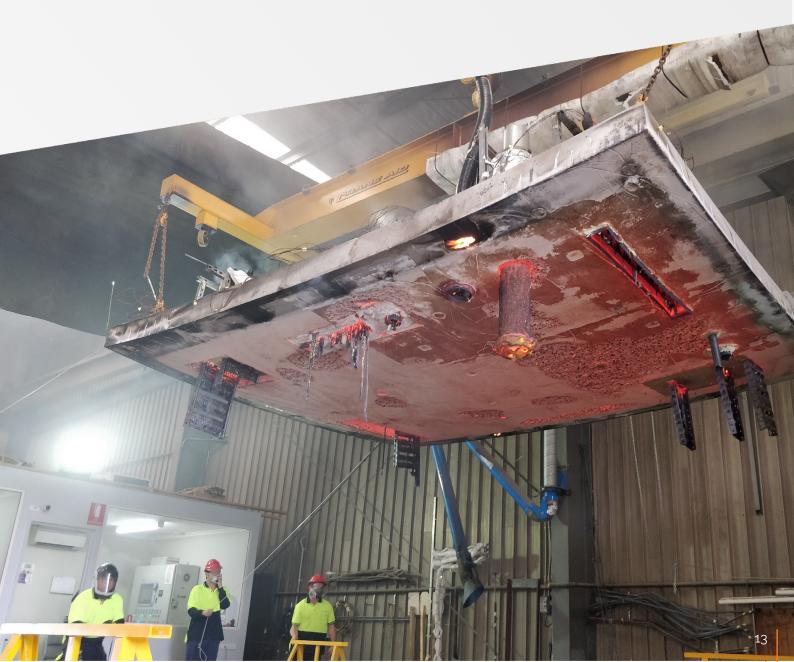










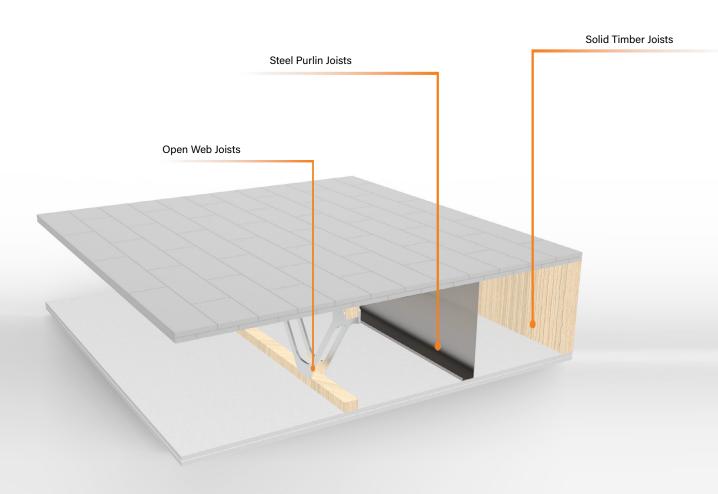


## **FRL APPROVAL TABLES**

## **60 Minute Systems**

		Ceiling Fire Rating		Floor Fire Rating	
System	Joist Type -	FRL Up	Trafalgar Corex Board	FRL Down	Trafalgar Inex Floor  1x19mm Plywood/ Particleboard + 1x19mm Inex- FLOOR19  1x19mm Plywood/ Particleboard + 1x19mm Inex- FLOOR19
TFF 60 TF	Solid Timber + Fixed Ceiling	60/60/60	2x15mm	60/60/60	Particleboard + 1x19mm Inex-
TFF 60 TS	Solid Timber + Sus- pended Ceiling	60/60/60	2x15mm	60/60/60	Particleboard + 1x19mm Inex-
TFF 60 SF	Steel Purlin + Fixed Ceiling	60/60/60	2x15mm	60/60/60	Particleboard + 1x19mm Inex-
TFF 60 SS	Steel Purlin + Sus- pended Ceiling	60/60/60	2x15mm	60/60/60	Particleboard + 1x19mm Inex-
TFF 60 PF	Open Web Joist + Fixed Ceiling	60/60/60	2x15mm	60/60/60	Particleboard + 1x19mm Inex-
TFF 60 PS	Open Web Joist + Suspended Ceiling	60/60/60	2x15mm	60/60/60	Particleboard

## **Multiple Framing Options**

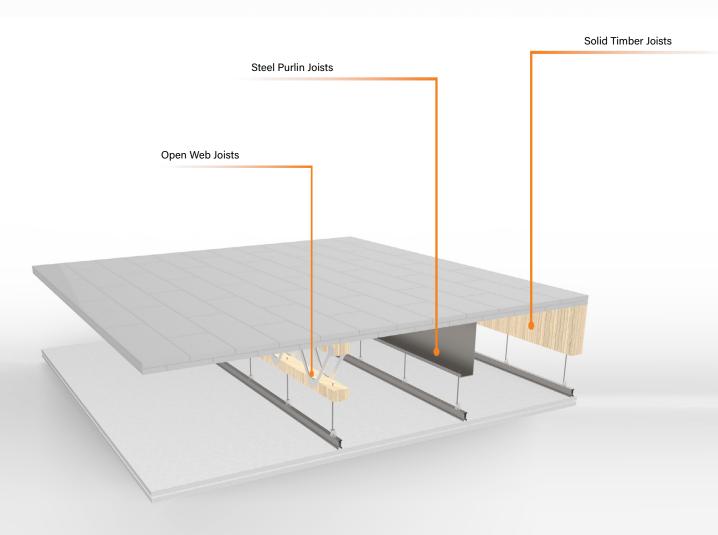


## 90 Minute Systems

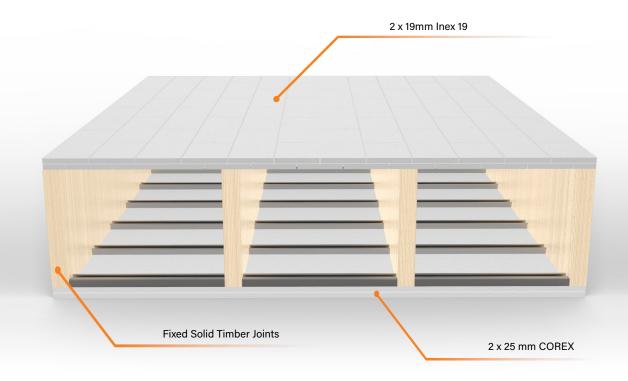
		Ceiling Fi	ire Rating	Floor Fi	re Rating
System	Joist Type	FRL Up	Trafalgar Corex Board	FRL Down	Trafalgar Inex Floor  2x19mm Inex-FLOOR19  2x19mm Inex-FLOOR19  2x19mm Inex-FLOOR19  2x19mm Inex-FLOOR19
TFF 90 TF	Solid Timber + Fixed Ceiling	120/120/120	2x25mm	90/90/90	
TFF 90 TS	Solid Timber + Sus- pended Ceiling	120/120/120	2x25mm	90/90/90	
TFF 90 SF	Steel Purlin + Fixed Ceiling	120/120/120	2x25mm	90/90/90	
TFF 90 SS	Steel Purlin + Sus- pended Ceiling	120/120/120	2x25mm	90/90/90	
TFF 90 PF	Open Web Joist + Fixed Ceiling	120/120/120	2x25mm	90/90/90	
TFF 90 PS	Open Web Joist + Suspended Ceiling	120/120/120	2x25mm	90/90/90	

For 120 minute systems, contact Trafalgar at  $\underline{\text{technical@tgroup.com.au}}$ 

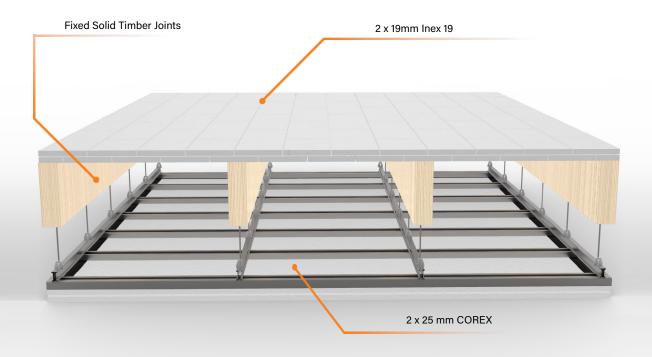
## **Multiple Framing Options**



## **Example - Solid Frame**



## **Example - Suspended Ceilings**



## **SYSTEM RANGE**





ltem Number	Description	Min Order Qty	Pallet Qty
lnex 19	INEX board - 2700L x 600W x 19mm - FRL-Down flooring boards	1	25









Item Number	Description	Min Order Qty	Pallet Qty
COREX-12.5	12.5mm x 2000mm x 1200mm COREX Board	1	40
COREX-15	15mm x 2000mm x 1200mm COREX Board	1	32
COREX-20	20mm x 2000mm x 1200mm COREX Board	1	24
COREX-25	25mm x 2000mm x 1200mm COREX Board	1	18

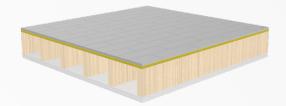
## **ACOUSTIC PERFORMANCE**

#### NOTES

- · These tables provide predicted sound insulation by 's acoustic consultants PKA Acoustic Consulting PTY LTD.
- TIMBER + UNDERLAY = minimum 15mm engineered timber floor with minimum 5mm rubber acoustic underlay and following manufacturer's periphery isolation detail.
- CARPET + UNDERLAY = quality carpet with minimum 8mm foam underlay.
- · All predictions given for floor joists at 450mm centres.
- Insulation options are: 145mm R3.0 7.5kg/m³ Knauf 'Earthwool' ceiling batts, or 145mm R2.7 7.0kg/m³ Bradford Gold ceiling batts, or equivalent

#### TFF 60 TF - Solid Timber + Fixed Ceiling

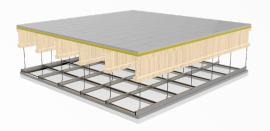
The following systems are applicable where 60 minute FRLs are required for both fire from above as well as below. Where fire from below is covered by 2x layers of 13mm Fire rated Plasterboard OR 2x layers of 15mm Corex and fire from above is covered by 1x layer of 19mm lnex 19 and 1x layer of 19mm Plywood/Particleboard.





			Impact Sound Insulation			
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay	
		Rw / Rw + Ctr	Ln,w /	′ Ln,w+Ci	Ln,w+Ci	
	140	48/40	79/80	73/74	64/65	
TFF 60 TF	190	49/41	79/79	73/73	64/64	
	290	49/42	79/78	73/72	64/63	

#### TFF 60 TS - Solid Timber + Suspended Ceiling



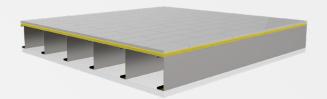


				Impact Sound Insulation	1
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	150	60/52	64/64	56/56	
TFF 60 TS	200	60/53	63/62	55/54	45 or less
	300	61/55	62/60	54/52	





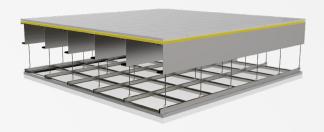
## TFF 60 SF - Steel Purlin + Fixed Ceiling





				mpact Sound Insulation	1
SYSTEM	Joist (mm)	Airborne Sound Insu- lation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w / I	_n,w+Ci	Ln,w+Ci
	150	50/42	77/78	71/72	64/65
TFF 60 SF	200	51/43	77/77	71/71	64/64
	300	51/44	77/76	71/70	64/63

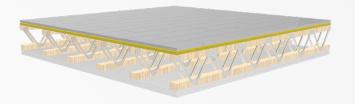
## TFF 60 SS - Steel Purlin + Suspended Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insu- lation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w / Lı	n,w+Ci	Ln,w+Ci
	150	60/52	64/64	56/56	
TFF 60 SS	200	60/53	63/62	55/54	45 or less
	300	61/55	62/60	54/52	

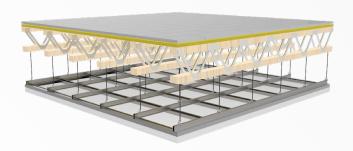
## TFF 60 PF - Open Web Joist + Fixed Ceiling

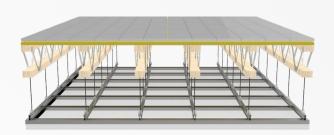




			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insu- lation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w	/ Ln,w+Ci	Ln,w+Ci
	200	51/43	77/77	71/71	64/64
TFF 60 PF	300	51/44	77/76	71/70	64/63
	400	52/45	77/76	71/70	64/63

## TFF 60 PS - Open Web Joist + Suspended Ceiling





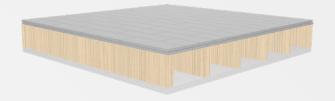
			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insu- lation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	200	60/53	63/62	55/54	
TFF 60 PS	300	61/55	62/60	54/52	45 or less
	400	61/55	61/59	53/51	





## TFF 90 TF - Solid Timber + Fixed Ceiling

The following systems are applicable where 90 minute FRLs are required for both fire from above as well as below. Where fire from below is covered by 2x layers of 16mm Fire rated Plasterboard and fire from above is covered by 2x layers of 19mm Inex 19.

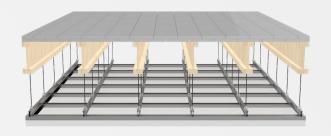




			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	140	49/41	79/80	73/74	64/65
TFF 90 TF	190	50/42	79/79	73/73	64/64
	290	50/43	79/78	73/72	64/63

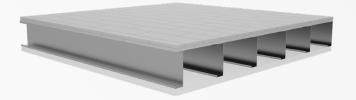
## TFF 90 TS - Solid Timber + Suspended Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	140	61/53	63/63	55/55	
TFF 90 TS	190	61/55	62/61	54/53	45 or less
	290	61/57	61/59	53/51	

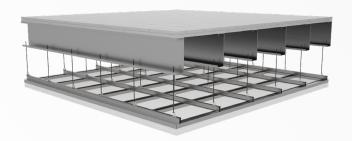
## TFF 90 SF - Steel Purlin + Fixed Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	150	51/43	77/78	71/72	64/65
TFF 90 SF	200	52/44	77/77	71/71	64/64
	300	52/45	77/76	71/70	64/63

## TFF 90 SS - Steel Purlin + Suspended Ceiling



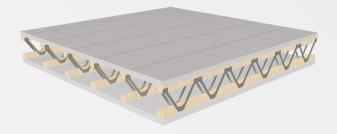


			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w / l	_n,w+Ci	Ln,w+Ci
	150	61/53	63/63	55/55	
TFF 90 SS	200	61/55	62/61	54/53	45 or less
	300	61/57	61/59	53/51	





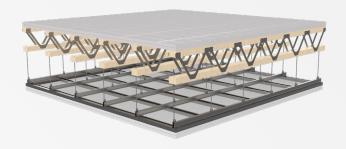
## TFF 90 PF - Open Web Joist + Fixed Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w / I	Ln,w+Ci	Ln,w+Ci
	200	52/44	77/77	71/71	64/64
TFF 90 PF	300	52/45	77/76	71/70	64/63
	400	53/46	77/76	71/70	64/63

#### TFF 90 PS - Open Web Joist + Suspended Ceiling

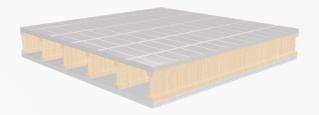




			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	200	61/55	62/61	54/53	
TFF 90 PS	300	62/57	61/59	53/51	45 or less
	400	62/57	61/59	53/51	

## TFF 120 TF - Solid Timber + Fixed Ceiling

The following systems are applicable where 120 minute FRLs are required for both fire from above as well as below. Where fire from below is covered by 3x layers of 16mm Fire rated Plasterboard OR 2x layers of 25mm Corex and fire from above is covered by 2x layers of 19mm lnex 19 (90/90/90 from above).

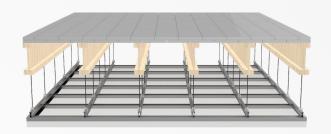




		Airborne Sound		Impact Sound Insulation	
SYSTEM	Joist (mm)	Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w /	Ln,w+Ci	Ln,w+Ci
	140	51/43	78/79	72/73	63/64
TFF 120 TF	190	52/44	78/78	72/72	63/63
	290	52/44	78/77	72/71	63/62

## TFF 120 TS - Solid Timber + Suspended Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w / L	_n,w+Ci	Ln,w+Ci
	140	63/55	61/61	53/53	
TFF 120 TS	190	63/57	60/59	52/51	45 or less
	290	64/59	59/57	51/79	





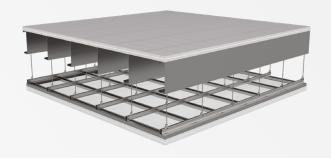
## TFF 120 SF - Steel Purlin + Fixed Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w / Ln,w+Ci		Ln,w+Ci
	150	53/45	76/77	70/71	63/64
TFF 120 SF	200	54/46	76/76	70/70	63/63
	300	54/47	76/75	70/69	63/62

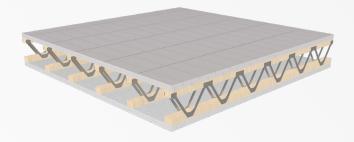
## TFF 120 SS - Steel Purlin + Suspended Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w / Ln,w+Ci		Ln,w+Ci
	150	63/55	61/61	53/53	45 or less
TFF 120 SS	200	63/57	60/59	52/51	
	300	64/59	59/57	51/49	

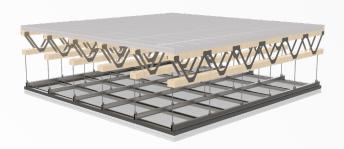
## TFF 120 PF - Open Web Joist + Fixed Ceiling

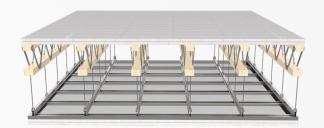




		Airborne Sound	Impact Sound Insulation		
SYSTEM	Joist (mm)	Insulation	Bare Inex	Timber + Underlay	Carpet • Underlay
		Rw / Rw + Ctr	Ln,w / Ln,w+Ci		Ln,w+Ci
	200	54/46	76/77	70/71	63/63
TFF 120 PF	300	54/47	76/75	70/69	63/62
	400	55/48	76/75	70/69	63/62

## TFF 120 PS - Open Web Joist + Suspended Ceiling





			Impact Sound Insulation		
SYSTEM	Joist (mm)	Airborne Sound Insu- lation	Bare Inex	Timber + Underlay	Carpet + Underlay
		Rw / Rw + Ctr	Ln,w / Ln,w+Ci		Ln,w+Ci
	200	63/57	60/59	52/51	
TFF 120 PS	300	64/59	59/57	51/49	45 or less
	400	64/59	58/56	50/48	



## **INSTALLATION**



#### General

Inex can be machined and worked in same way as comparable fibre cement wall sheeting.

#### Cutting

Inex should be cut using a mechanical dust reducing circular saw with a diamond edge blade, similar to that used to cut softer brick or stone or the ones specifically used to cut fibre cement sheet. See also Health & Safety section below.

#### **Screw Fixing**

Inex must be screw fixed only. Use a cordless power drill.

#### **Control Joint**

When installing Inex in situation where wall height is more than one storey, horizontal movement control joints are required at each level. Standard V-joints, starter trims or shadowline trims can be used, subject to designer's detailing. Movement control joints are to be provided where wall dimensions exceed 8m in the long sheet direction, at changes of wall direction and at openings such as windows and doorways or where existing structural joints are located.

#### **Backing Rod**

Where movement control joints are needed in any Inex application, use a closed cell PE foam backing rod of 10–12mm diameter to control the design depth of InexBOND or equivalent adhesive/sealant used to seal the joint. For more details refer to the InexBOND product data sheet.



#### **Health and Safety**

advises that Inex contains fiberglass reinforcing and causes fine dust when cutting or machining. Continuous or excessive inhalation of fine dust containing fiberglass particles can cause irritation and may cause lung scarring (silicosis). This dust could be

#### Location

Always cut in a well ventilated outdoor location.

#### **Clothing, Masks and Goggles**

Always wear protective clothing and properly fitted and approved mask (respirator) and eye protective goggles.

#### **Dust Limitation**

Always use a mechanical circular saw equipped with a fitted dust extraction system. When cutting is finished always vacuum up residual dust. Maintain the work area as a dust free environment.



Inex can be fixed to either timber on light gauge steel framing at a maximum of 600mm centres. Refer to the Span & Loading Property table on page 6 for optimum joist centres. Inex is ideally suited as a PLATFORM FLOOR SYSTEM providing a working floor for wall frame and roof frame erection during construction with cost and time saving benefits. Alternatively, Inex can be fitted after the wall frames have been erected allowing a 2mm gap between the Inex and the bottom wall plate.

It is recommended that the Inex sheets be installed with the long edge across the joists. When the long edge of the sheets are laid parallel to the joists, trimmers must be added to fully support all edges and joints. The joist framing must continuously support both the long and short sheet edges fully on the joists which includes expansion and control joints. Inex can be fitted to a square (brick-stack bond) pattern or staggered (brick-stretcher bond) pattern, but must be staggered for tiled, carpeted or vinyl finishes.



## **INSTALLATION STEPS**

1

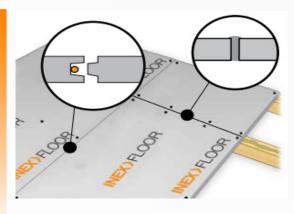


When fixing Inex to the joists it's good practice to apply a 6mm diameter bead of InexBOND or equivalent to bond Inex to the frame even when mechanical fixings are used. This will fill any gaps arising from acceptable construction tolerances and minimise the possibility of a 'squeaky' floor developing as the floor ages.

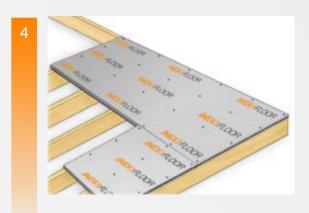
Install the first Inex sheet as per the layout plan similar to Square Pattern or Staggered Pattern, with the long edge installed perpendicular to the joists.



3



Before assembling the tongue and groove joints ensure that a 2mm to 3mm diameter bead of InexBOND or equivalent is in place, along the full joint length at bottom of groove.



Use the tongue & groove joint to install the second sheet.

Then install the 1st row of fasteners in the second sheet
before installing the final row of fasteners in the first sheet.

Ensure fixings are min. 20mm from tongue and grooves, min.

12mm from butt joints, min. 50mm from all corners and max.

200mm centres along the joists.

Alternative method of screwing lnex to steel or timber joists using automatic screw gun



For assistance contact Trafalgar Fire's technical team at <u>technical@tgroup.com.gu</u>

#### **CONTROL JOINTS**

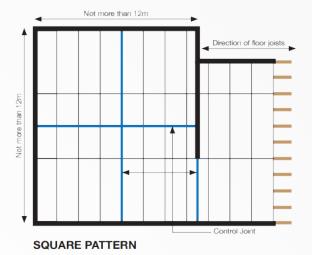
For tiled or painted / coated Inex in wet and dry areas only

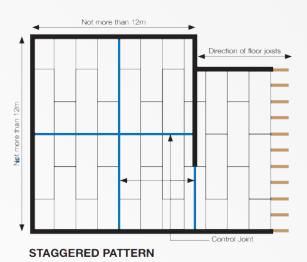
Movement control joints in the floor sheets and tiles are to be provided where the floor dimensions exceed 6m in the long sheet direction, at changes of direction in the floor and at openings such as doorways or where existing structural joints are located.

Control joints should be installed symmetrically about the centre of the floor and be approximately 5mm in width. The tiles must not overlay the control joints.

NOTE: No control joints are required in the flooring sheets when covered with vinyl and carpet unless there is a structural joint in place or otherwise specified by code and regulation. For external decks a lesser control joint spacing may be required depending on the deck's function and finishing system.

Control Joints Layouts Leave a 5mm gap between both the Inex sheets and tiles. Place a 10mm foam backing rod in the bottom of the joint with InexBOND or equivalent adhesive/sealant as per directions on the Product Data Sheet.

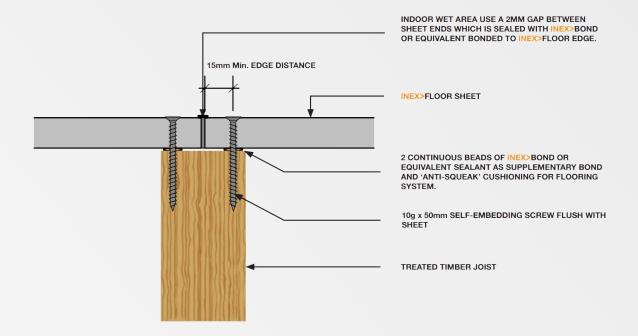




For tiled finishes lnex sheets must be installed with the rough side up. For carpet, vinyl or timber, sheets must be installed with the rough side up. For a polished concrete look install smooth side up and finish with a suggested clear coating.

NOTE: Avoid excessive foot traffic on the floor for at least 24 hours to allow sealant to cure. Cool and low humidity weather conditions may increase this period to 48–72 hours. Protect the surface of the sheets from damage until final finish is applied.

## Butt and Control Joints for Inexs In Internal Wet Areas and Outdoor Waterproof Decks



For assistance contact Trafalgar Fire's technical team at technical@taroup.com.gu

#### **FAQ**

#### Q Can I use Inex on external decks/verandahs/balconies?

A Where Inex is used on external decks, verandah and balconies (for tiled finishes and similar) a waterproofing membrane must be applied prior to application of any finishes, even if the area below the deck does not require waterproofing. This is because supports best practice construction and such a membrane will provide long term protection to; the Inex sheets & their fixings, together with the support structure and its fixings.

Where waterproofing is required ensure before assembling the tongue and groove joints between the long sides of lnex sheets that the groove (of the tongue and groove joint) has a 2.5mm to 3mm diameter bead of InexBOND or equivalent extruded along the bottom of the groove. Use un-cut InexBOND or equivalent nozzles to automatically get the desired bead diameter. Use a spatula to remove any excess InexBOND or equivalent squeezed out of these tongue and groove joints after they are fitted.

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